

# TECHNICAL DATA SHEET W 415 GLOSSY CLEAR



#### TARGET

Having shinny, elastic and soft touch of printing.

### **PROPERTY**

It is water based. During the use, does not dry and block the screen. The washing fastness is high. Suitable to ecological standarts.

#### **SAFETY**

It is ecological, does not contain harmful chemicals. Should be avoided from eye contact and ingestion. Please kindly see product safety data sheet for detailed information.

#### **STORAGE**

Keep containers dry and tightly closed. Store in ventilated place between (5 - 35) °C - (41 - 95) °F of temperature.

Recommended shelf life is 12 months after the production.

#### PACKING

30 Kg

The information on this form is based on our best experience and knowledge. It would not be counted as warranty or quality specification. If requested, our technical staff is at your service.

## **APPLICATION**

*Fabric* : All type of fabric.

**Printing** : Used to polish the fabric or printed pattern on fabric.

Flash cured double layer printing is recommended. Single layer printing can also be done when requested.

Press can be applied for more shinny surface.

*Mesh* : (27 - 32) cm - (70 - 80) Inch

**Squeegee** : 55 - 65 Shore and U type.

**Curing** : (150 - 160) °C - (302 - 320) °F 1,5 - 2 minutes.

*Mixture* : To reduce the viscosity % 1-3 W 401 can be added but do not use the water. Stir well before use.

*Clean up* : The screen should be cleaned with water.